



INSTALLATION GUIDE

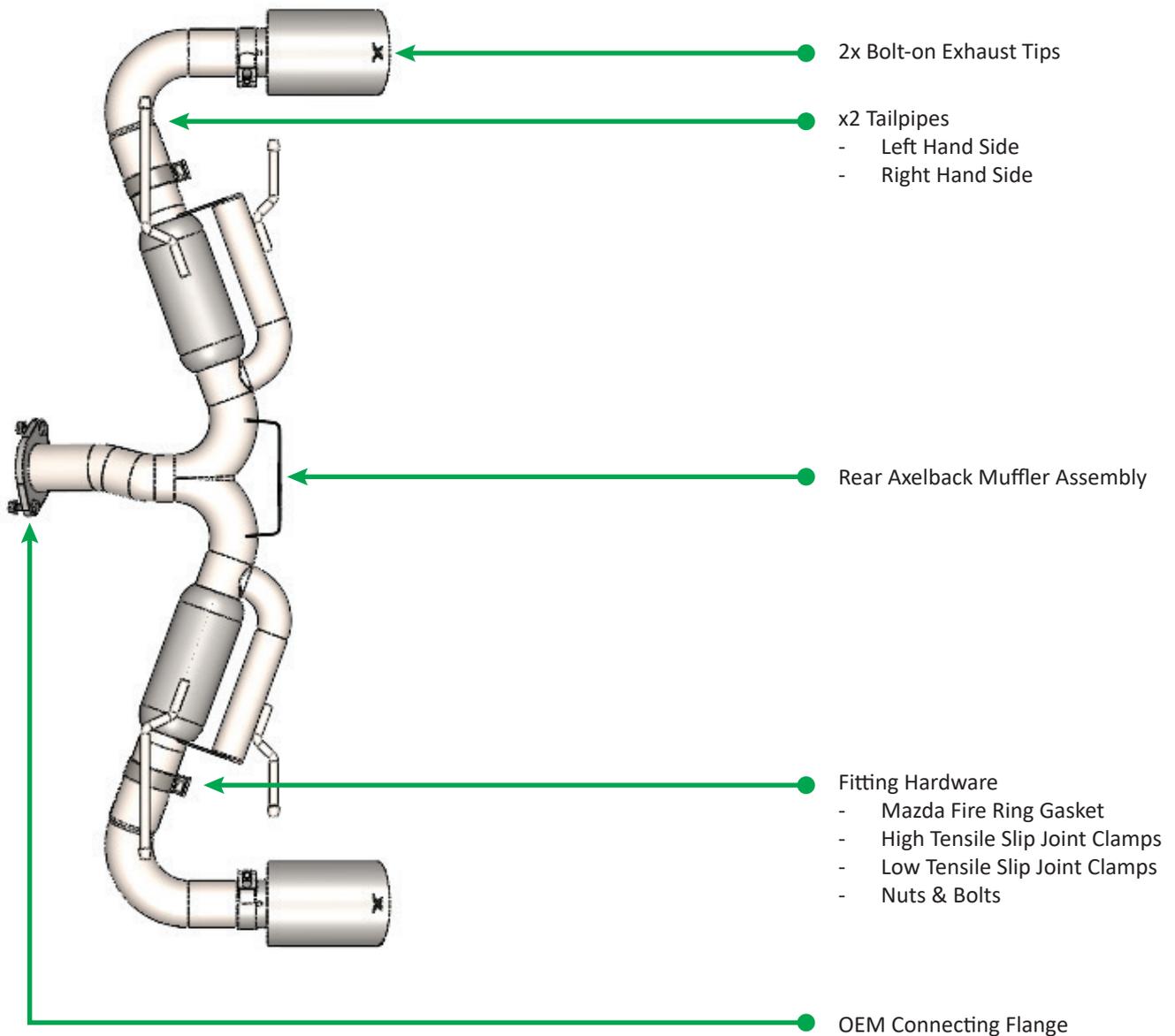
MAZDA 3

BM - BN (HATCHBACK)

Unboxing



Before starting, Familiarise yourself with this process and ensure that you have the skills and capabilities to perform this install with all safety measures in place. When you're ready, remove the factory system from the vehicle prior to installing your new catback. It's best to unpackage all the contents of your system and lay it out on the floor as shown below, to ensure everything is present and so that you can familiarise yourself with the individual components throughout the install.



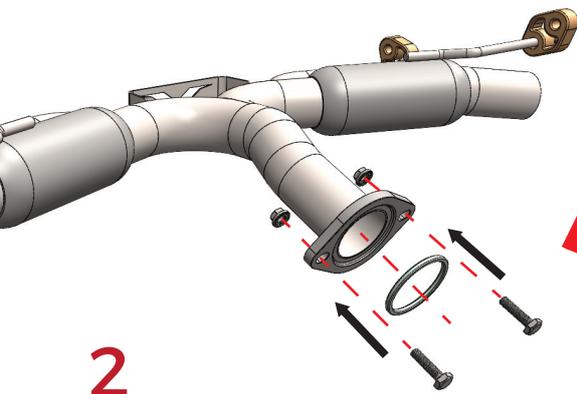
XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS

WARNING: When working on any vehicle exercise extreme caution. Please allow the vehicle's exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicle's manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

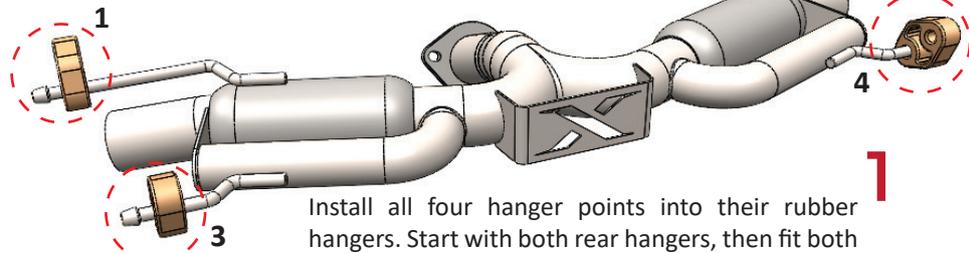
ATTENTION: Please read the instructions carefully. XForce will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



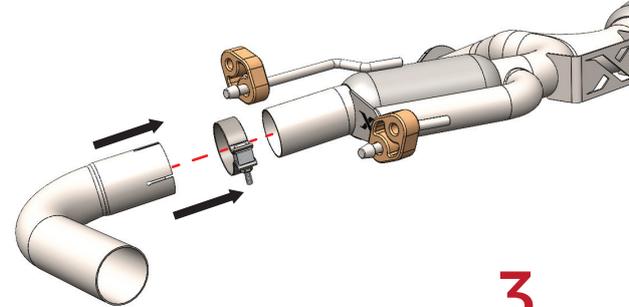
Fitting Instructions:



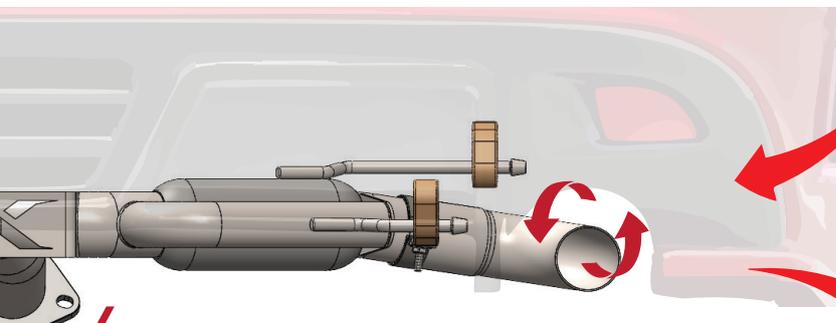
2 Align the OEM midpipe flange with the XForce axle-back flange using the supplied fire-ring gasket, then secure them together with the provided nuts and bolts.



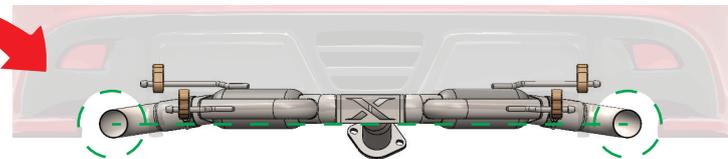
1 Install all four hanger points into their rubber hangers. Start with both rear hangers, then fit both front hangers. Make sure they sit angled inward and downward so the axle-back sits level.



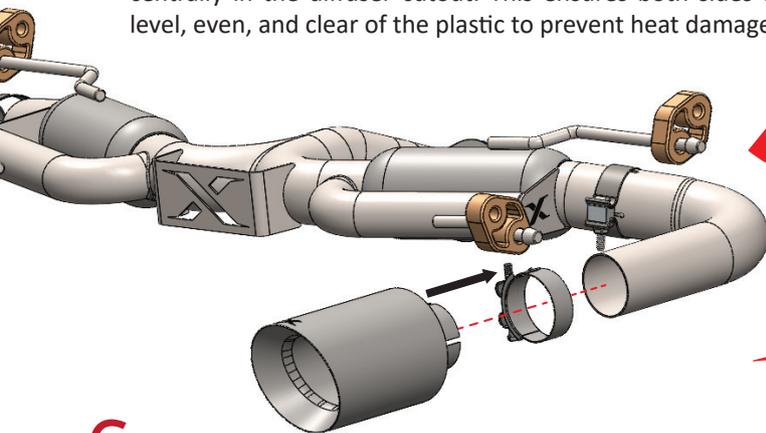
3 Slide the tailpipes onto the outlets with the high-tensile slip joint clamp in place. Tighten the clamp just enough so the tailpipe holds position but can still be adjusted. Repeat on the other side.



4 Make small adjustments to the tailpipe so the outlet sits centrally in the diffuser cutout. This ensures both sides are level, even, and clear of the plastic to prevent heat damage.



5 Once you have the tailpipes lined up and centred to the cutouts on both sides, secure its position by tightening the slipjoint clamp.



6 Slide the tips onto the tailpipes and set them upright so they're symmetrical. Use the "X" logo at the top of each tip as a guide to keep it centred and straight, then lightly tighten the low-tensile slip joint clamp so the tip holds position while still allowing minor adjustments.



7 Adjust the tips so they are not too far in (which could heat-damage the plastic diffuser) or too far out (which can look unbalanced). For the best alignment, line up the furthest point of each tip with the furthest point of the diffuser. Do this on both sides so the position and symmetry are correct.

Start the car and heat-cycle the system, then do a final check for any exhaust leaks and retighten any hardware if needed.



