



Suzuki Jimny
4th Generation

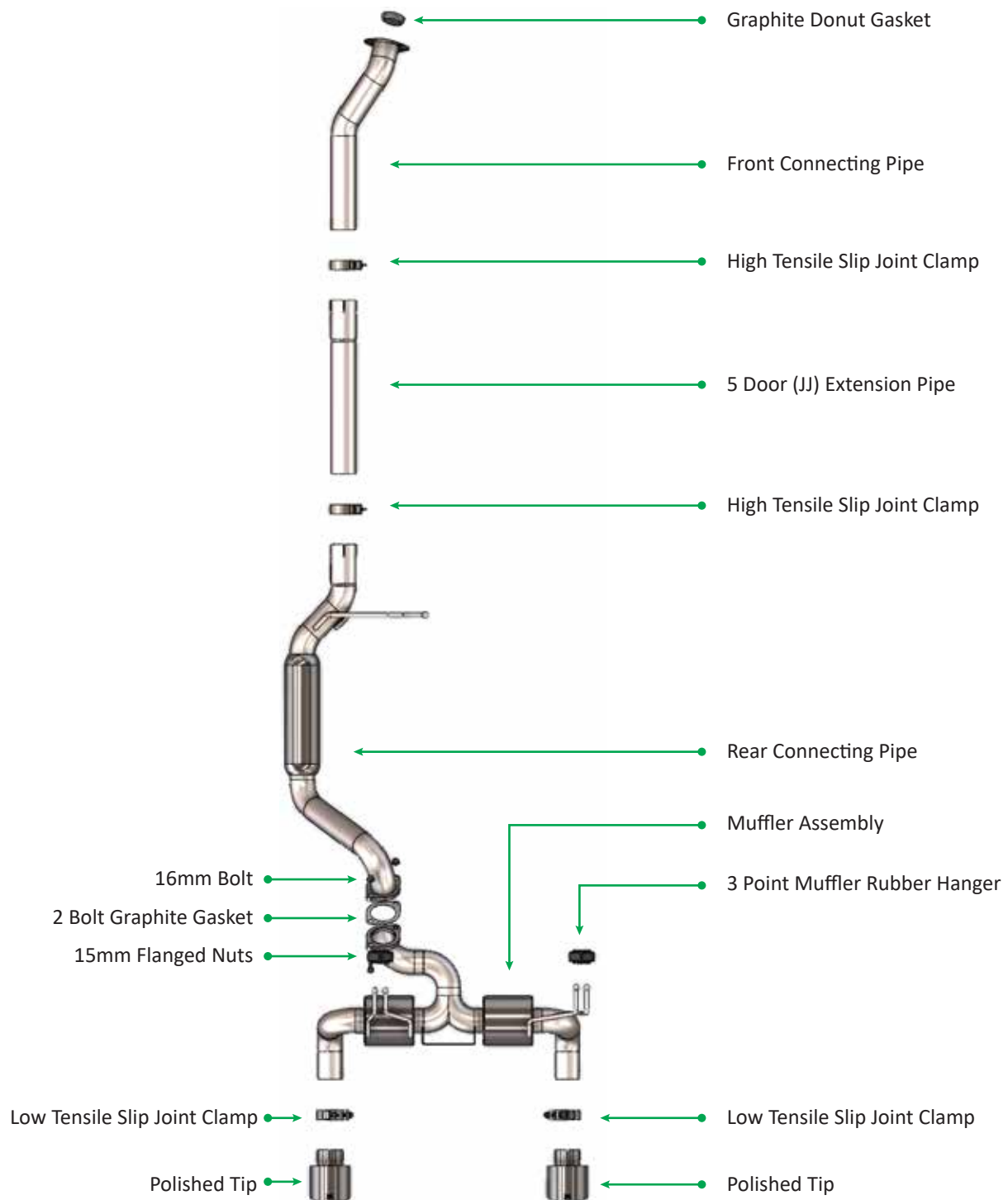
INSTALLATION GUIDE

Varex Series Catback System - ESSJ19VCS

Unboxing



Before starting, Familiarise yourself with this process and ensure that you have the skills and capabilities to perform this install with all safety measures in place. When youre ready, remove the factory system from the vehicle prior to installing your new catback. Its best to unpackage all the contents of your system and lay it out on the floor as shown bellow, to ensure everything is present and so that you can familiarise yourself with the individual components throughout the install.



XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS

WARNING: When working on any vehicle exercise extreme caution. Please allow the vehicles exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicles manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

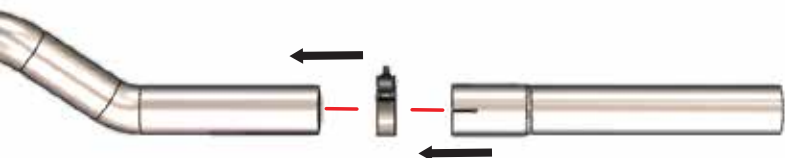
ATTENTION: Please read the instructions carefully. XForce will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



Fitting Instructions:



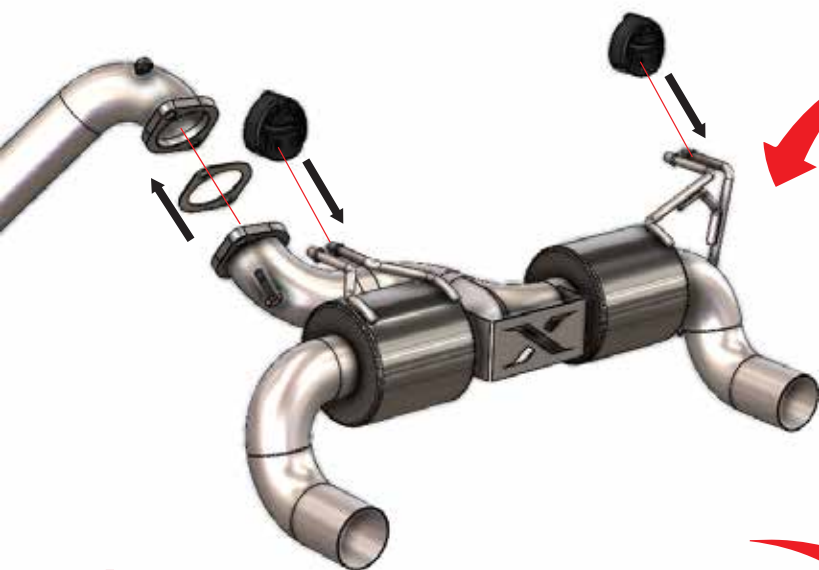
1 Start by placing the supplied donut gasket onto the secondary cat outlet flange. Fit the front connecting pipe and secure it using the factory spring bolts. Tighten the bolts enough to fully seal the gasket, but allow the pipe to retain a small amount of movement.



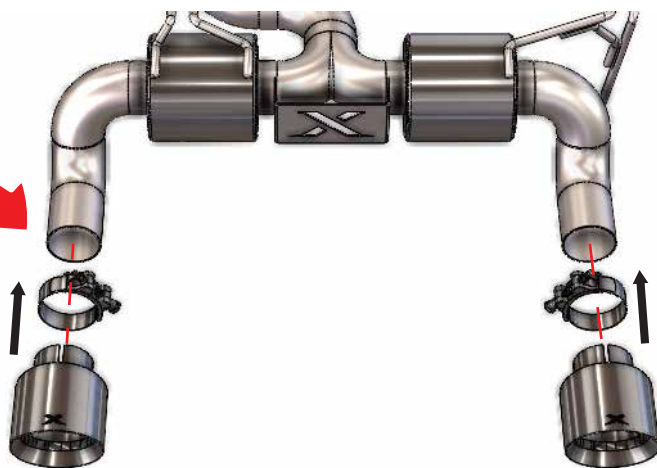
2 5-Door Models Only: Slide the supplied extension pipe over the front connecting pipe, ensuring the high-tensile slip joint clamp is positioned between them. (Skip this step if your vehicle is a 3-door model.)



3 Feed the rear connecting pipe behind the fuel tank and over the rear axle. Slide it into the front connecting pipe (or extension pipe on 5-door models), with a slip joint clamp positioned between them. Attach the factory rubber hanger to the support bracket and leave the pipe loosely positioned for now.



4 Install the supplied rubber hangers onto the muffler assembly, then attach both sides to the factory chassis mounting points that supported the original muffler. Once the muffler is hanging in position, connect it to the rear connecting pipe using the supplied 2-bolt gasket and nut-and-bolt hardware. Leave the fasteners loose for final alignment.



5 Once everything is fitted, tighten the system from front to rear. The finally slide the polished tip onto the tailpipe and align the "X" logo upright. Set the tip length to your preference, then secure it in place. Make sure the tip does not sit too far inward, as exhaust heat may damage the upper bar or nearby components.



