



VW Golf MK8 GTI CAT BACK EXHAUST (ESVW10CS) Installation Instructions

XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS

WARNING: When working on any vehicle exercise extreme caution. Please allow the vehicles exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicles manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

Attention: Please read the instructions carefully. XFORCE will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



Part Number List

1. ES VW08 CBS C1
2. ES VW08 C2 A (resonated pipe)
3. ES VW08 C2 AB (optional non-resonated pipe only included)
4. ES VW08 C3
5. ES VW10 R
6. ES VW08 TP X 2
7. 2 X TIPS
8. 2 X GASKETS
9. 4 X 10MM BOLTS AND NUTS
10. 1 X 3" Clamp



Required Tools and Equipment

1. Spanners and Sockets required 13mm, 14mm, 16mm,
2. 3/8" Ratchet
3. 6" long 3/8 Extension bar
4. Razor blade/box cutter
5. Can of spray lubricant
6. Tube of O2 Sensor safe sealant for the 2 bolt Gasket and Slip Joint
7. 2-3 Rags for excess sealant
8. Safety Glasses or Goggles
9. Protective Gloves
10. Safety Boots



Step 1

The entire fitting process must be conducted by a professionally trained technician (this also includes hoist operation).

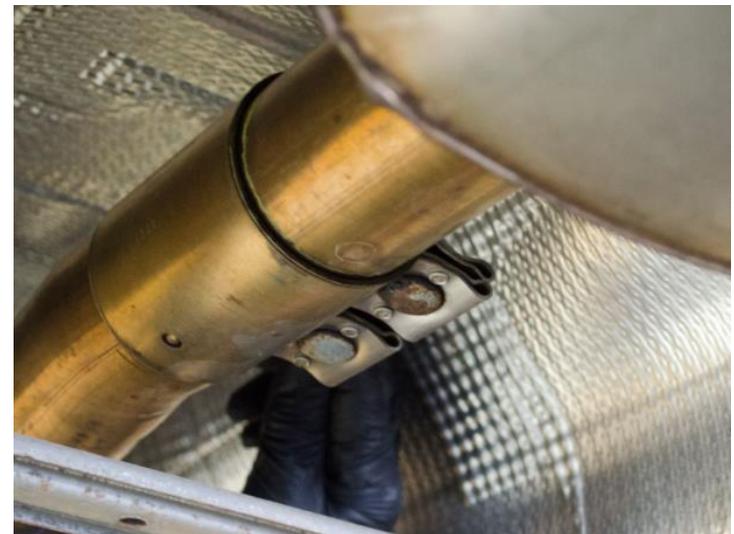
Raise vehicle on a 2 post hoist making sure hoist arms are in the correct lifting positions (as per owners manual) and that you or someone else isn't under the vehicle while hoist is moving. Once the Vehicle is at a workable height engage the hoist safety locks.





Step 2

Lubricate Rubbers with Spray Lubricant then unbolt the 4 x 13mm nuts from the black brace, then the 2 x 13mm nuts on the slip joint clamp.





Step 3

With help from an additional person, unbolt the Alloy rear rubber brackets on the chassis (13mm) and remove the front rubber from the exhaust hanger, then remove the exhaust from the vehicle.

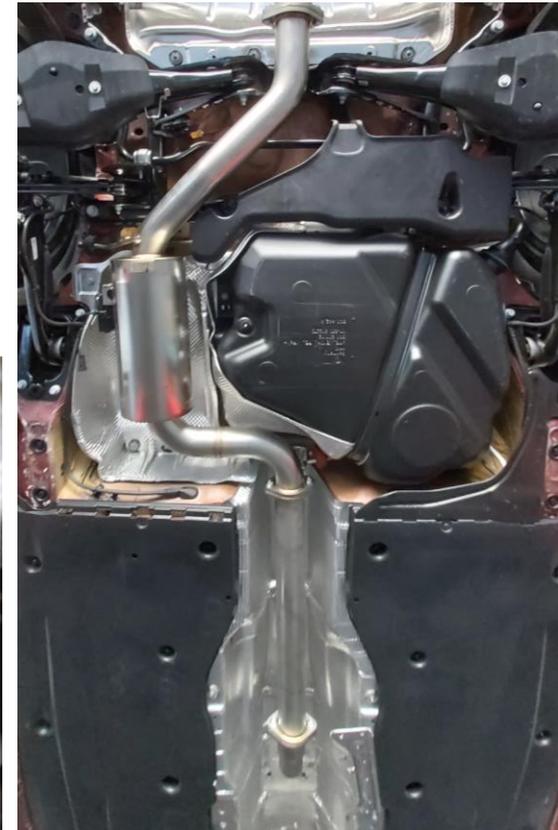




Step 4

If fitting the XFORCE Down Pipe (ES-VW08-KITB) **DO NOT** use the ES-VW08-CBS-C1

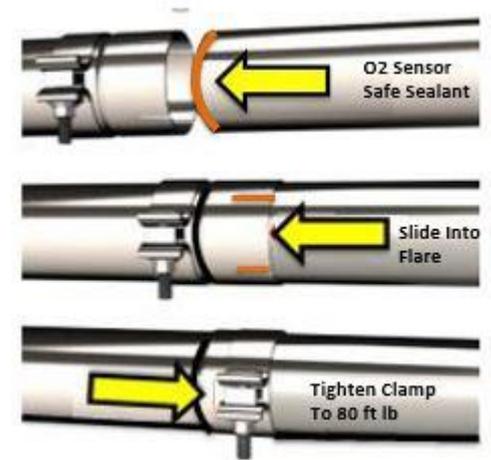
On a bench assemble finger tight ES VW08 CBS C1 to the ES VW08 C2 (option of resonated pipe "ES VW08 C2 A" or non-resonated pipe "ES VW08 C2 AB") then to the ES VW08 C3 making sure you have a gasket (with O2 Sensor Safe Sealant on both sides of gasket) between the flanges. Fit the XFORCE rubber to the hanger, near the rear wheel and lift the exhaust into place.





Step 5

Install the rear (ES VW10 R), tailpipes (ES VW08 TP x 2) and tips. Slide the alloy hangers with rubbers onto the VW08 R, place into position and tighten the hangers with a 13mm socket, place a gasket (with sealant) between the flanges and tighten finger tight. Next place sealant on the inside of the VW08 TP inlets then slide the VW08 TP x 2 over the ends of the VW10 R, making sure the clamps are on the VW08 TP. Fit the tips to the VW08 TP move into the desired position in the bumper and tighten the clamp (15mm) to 80ft lb as per diagram.





Step 6

Tighten the tips to the desired position then moving forward to the front of the vehicle tighten all clamps and flange plate joints (15mm and 16mm spanners), checking clearances along the way.





Installation Complete

Drive vehicle for 10mins, Return to **Step 6**, retention all nuts, bolts and enjoy the driving experience your new Xforce System provides.

Note: When you first start your vehicle after the installation of your new XFORCE Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.