



FG10 Cat Back Alignment Instructions

XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS

WARNING: When working on any vehicle exercise extreme caution. Please allow the vehicles exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicles manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

Attention: Please read the instructions carefully. XFORCE will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



Required Tools

1. Spanners and Sockets required, 14mm, 15mm, 16mm
2. Ratchet
3. Extension bar
4. Can of spray lubricant



Step 1

The entire fitting process must be conducted by a professionally trained technician (this also includes hoist operation).

Raise vehicle on a 2 post hoist making sure hoist arms are in the correct lifting positions (as per owners manual).
Make sure that you or someone else isn't under the vehicle while hoist is moving.
Once the Vehicle is at a workable height engage the hoist safety locks.





Step 2

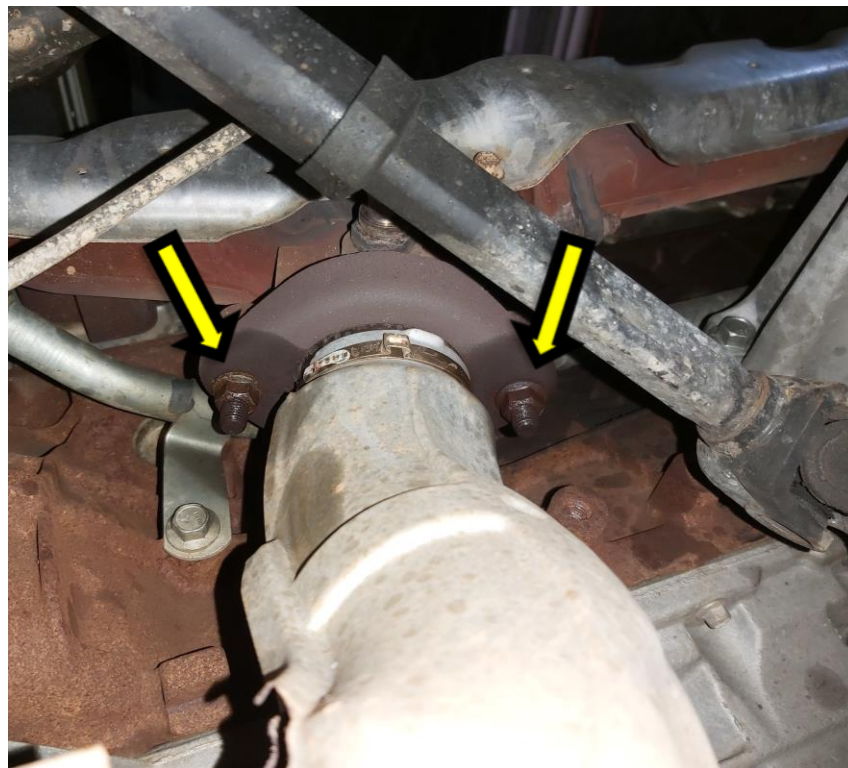
If the system doesn't fit and is too close to the vehicles floor areas, carry out step 3 and 4





Step 3

Lubricate the nuts and studs then undo the 2x14mm nuts (about 2 full turns) on the ball flare between the engine pipe and manifold.





Step 4

Fit the centre and rear loosely with the bolts finger tight. Make sure you have good gap in the areas in the pics. Once you are happy, Tighten the engine pipe, then the rear and then centre

