



FORD F150

Installation Instructions

XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS

WARNING: When working on any vehicle exercise extreme caution. Please allow the vehicles exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicles manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

Attention: Please read the instructions carefully. XFORCE will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



PARTS LIST

1. DONUT GASKET
2. ES-F150-15-C1
3. 1 X 3" BAND CLAMP
4. ES-F150-15-H1 (H1C)
5. ES-F150-15-VMKC2
6. 1 X 3" 2 BOLT GASKET
7. 2 X 10MM NUTS AND BOLTS
8. ES-F150-15-R
9. ES-F150-15-H2 (H1R)
10. ES-F150-15-H3 (H2R)
11. TY400-LS76



Step 1

Unbolt slip joint clamp in front of the muffler.



Spray the rubbers with lube and remove the exhaust.

Unbolt the exhaust pipe at the 2 bolt ball flare flange on the back of the cat converter and remove





Step 2

In the following steps, leave firm but **DO NOT TIGHTEN**.

Fit the ES-F150-15-C1 with the donut gasket to the factory ball flare flange.

Slide the ES-F150-15-H1 over the front pipe of the ES-F150-15-VMKC2 and the band clamp next, then slip the C2 over the C1 (making sure the O2 sensor safe glue is used in the slip joint) and the H1 is in the rubber.

Slide the ES-F150-15-H2 and then the ES-F150-15-H3 over the ES-F150-15-R, slide the hangers into the rubbers and bolt the R to the C2 (using the O2 safe glue on gasket). Then slide the TY400-LS76 over the R.



C1



C2



R +
TIP



Step 4

Tighten the exhaust from the rear to the front, checking rotation and clearance

Start the truck, check for leaks and now enjoy your new XFORCE PERFORMANCE EXHAUST.

Note: When you first start your vehicle after the installation of your new XFORCE Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

