



# VW Golf MK7 & MK7.5 CAT BACK (ES-VW08-VMK-CBS) Installation Instructions

**XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS**

**WARNING:** When working on any vehicle exercise extreme caution. Please allow the vehicles exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicles manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

**Attention:** Please read the instructions carefully. XFORCE will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



## Part Number List

1. ES-VW08-CBS-C1
2. ES-VW08-VMK
3. ES-VW08-R1+R2
4. 2 X TIPS
5. 2 X GASKETS
6. 4 X 10MM BOLTS AND NUTS
7. 1 X 3" Clamp



## Required Tools and Equipment

1. Spanners and Sockets required 13mm, 14mm, 16mm,
2. 3/8" Ratchet
3. 6" long 3/8 Extension bar
4. Razor blade/box cutter
5. Can of spray lubricant
6. Tube of O2 Sensor safe sealant for the 2 bolt Gasket and Slip Joint
7. 2-3 Rags for excess sealant
8. Safety Glasses or Goggles
9. Protective Gloves
10. Safety Boots



## Step 1

**The entire fitting process must be conducted by a professionally trained technician (this also includes hoist operation).**

Raise vehicle on a 2 post hoist making sure hoist arms are in the correct lifting positions (as per owners manual) and that you or someone else isn't under the vehicle while hoist is moving. Once the Vehicle is at a workable height engage the hoist safety locks.





## Step 2

Unbolt Slip joint Clamp in front of rear wheels (13mm)

Lubricate Rubbers with Spray Lubricant

Unbolt Alloy Hangers from Chassis at Rear Muffler (13mm)

Remove Rear Muffler



## Step 3

If fitting the XForce Down Pipe (ES-VW08-KITB) **DO NOT** use the ES-VW8-CBS-C1

On a bench assemble finger tight ES-VW08-CBS-C1 to ES-VW08-VMK making sure you have a gasket (with O2 Sensor Safe Sealant on both sides of gasket). Lift into place and insert hangers into rubbers and slip into Factory clamp.

Install the rear Pipe (ES-VW08-R1+R2) sliding the R1 and R2 together at slip joint. Place the gasket (with sealant), 2 nuts and bolts at the flange.



## Step 4 MK7

### MK7

Move the Left tailpipe (on slip joint) towards the inside of the vehicle and adjust the Left Alloy Hanger (moving to the Right or towards the inside of the vehicle on slotted bolt holes) and the Right Alloy Hanger (moving to the Left or towards the inside of the vehicle on slotted bolt holes). Fit the 2 Tips, centre the tips in the Bar cut outs and tighten the slip Joint Clamp.

Tighten all bolts (16mm) and nuts (14mm) from the rear to the front.

Check Tip alignment and tighten using a 6mm Allen Key.

The Vorex closed setting is designed to operate at low speed (50kph or 30mph)  
Do Not close the Valve and drive at 100% throttle

*Note: When you first start your vehicle after the installation of your new XFORCE Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.*



## Step 4 MK7.5

### MK7.5

Move the Left tailpipe (on slip joint) towards the outside of the vehicle and adjust the Left Alloy Hanger (moving to the left or towards the out side of the vehicle on slotted bolt holes) and the Right Alloy Hanger (moving to the Right or towards the out side of the vehicle on slotted bolt holes). Fit the 2 Tips, centre the tips in the Bar cut outs and tighten the slip Joint Clamp.

Tighten all bolts (16mm) and nuts (14mm) from the rear to the front.

Check Tip alignment and tighten using a 6mm Allen Key.

The Varex closed setting is designed to operate at low speed (50kph or 30mph)

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