



Audi RS3

Cat Delete Pipes

Installation Instructions

XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS

WARNING: When working on any vehicle exercise extreme caution. Please allow the vehicles exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicles manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

Attention: Please read the instructions carefully. XFORCE will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



Parts List

1. ES-RS317 CRP R (Right Cat Pipe)
2. ES-RS317 CRP L (Left Cat Pipe)
3. 2 x 3 bolt Gasket, Nuts and Bolts



Required Tools and Equipment

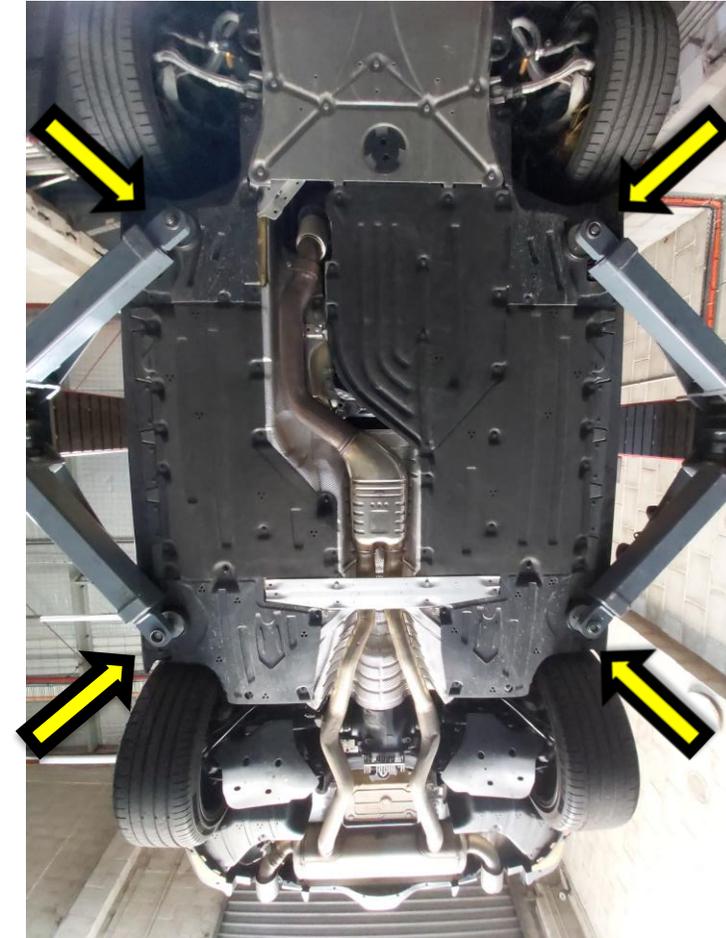
1. Spanners and Sockets required 13mm
2. 3/8" Ratchet
3. 6" long 3/8 Extension bar
4. 3/8 swivel joint
5. Can of spray lubricant
6. Tube of O2 Sensor safe sealant for the 2 bolt Gasket and Slip Joints
7. 2-3 Rags for excess sealant
8. Safety Glasses or Goggles
9. Protective Gloves
10. Safety Boots



Step 1

The entire fitting process must be conducted by a professionally trained technician (this also includes hoist operation).

1 Raise vehicle on a 2 post hoist making sure hoist arms are in the correct lifting positions (as per owners manual) and that you or someone else **IS NOT** under the vehicle while hoist is moving. Once the Vehicle is at a workable height engage the hoist safety locks.

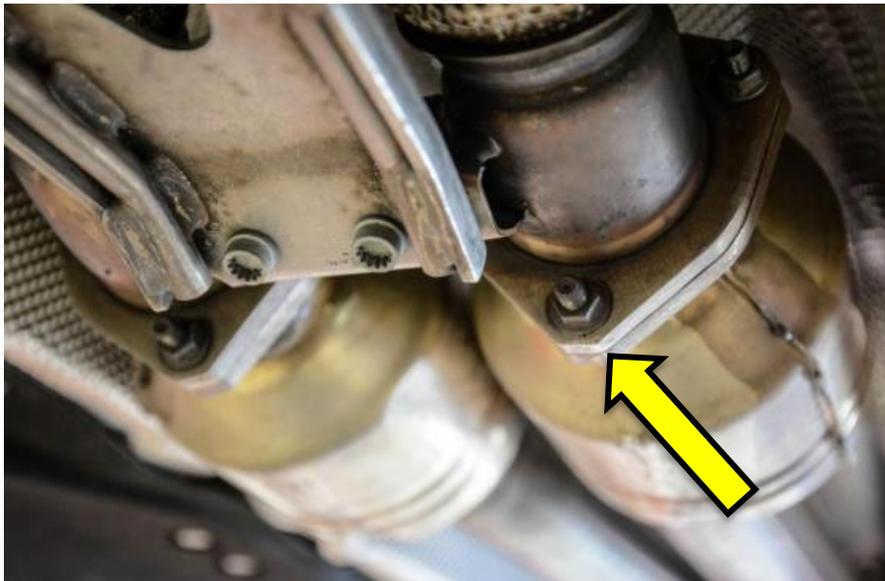




Step 2

Using a 12mm Socket, remove the 3 nuts on each flange between the downpipe and cat flange.

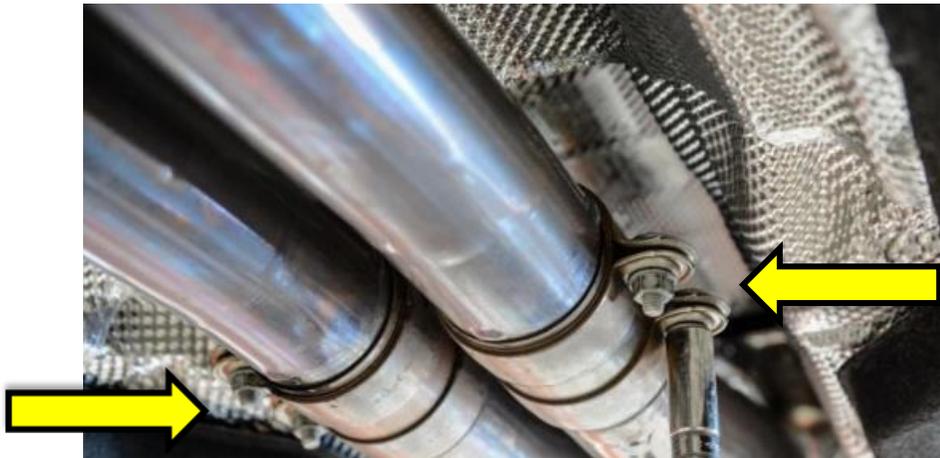
The top 4 nuts can be accessed with a swivel, socket and ratchet.





Step 3

Using a 13mm Socket, loosen the 4 nuts at the factory exhaust clamps, slide the clamps towards the rear of the car and remove the factory cats.





Step 4

Fit the Left and Right Cat Delete Pipes using the supplied Nuts and Bolts and the Factory clamps





Step 5

Drive vehicle for 10mins, Return to **Step 4**, retention all nuts, bolts and enjoy the driving experience your new Xforce product provides.

Note: When you first start your vehicle after the installation of your new XFORCE Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.