



# VAREX

## Wiring Harness Installation Instructions

**XFORCE RECOMMENDS AN AUTHORISED PROFESSIONAL TO INSTALL ALL PRODUCTS**

**WARNING:** When working on any vehicle exercise extreme caution. Please allow the vehicles exhaust system to be cool enough to touch before removal. Failing to do so may result in severe burns. If working without a hoist refer to the vehicles manual to check correct lifting specifications. Always wear safety glasses, protective gloves and ensure your working in a safe area. Serious injury or death can occur if the correct safety measures are not followed.

**Attention:** Please read the instructions carefully. XFORCE will only warrant manufacturing faults. This does not extend to damage or breakage due to incorrect fitment.



## Step 1

Find a rubber grommet to allow access from the boot area to the underside of the car near the Varex Muffler. Once located feed the black 2 pin plug through the boot area to the underside of the car and connect to the muffler.



What's  
inside the  
box





## Step 2

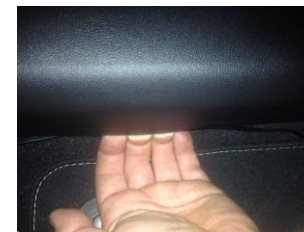
Feed the wiring through the boot towards the back seat, then run the wire into the cabin and under the back seat, towards the plastic cover between the carpet and the doors.

Put your fingers under the cover (pic 1) then push the wiring up under the cover (pic 2).

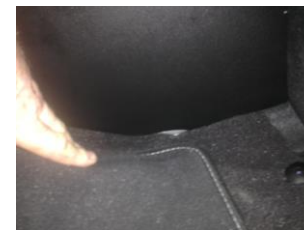
Do this all the way to the front of the cabin and feed the wire behind the kick panel Pic 3 (plastic cover near where your feet would be in the front of the car).



Pic 1



Pic 2



Pic 3



## Step 3

Plug the box into the white 4 pin plug (pic 4)  
Remove the panel under the dash (pic 5) and place the wiring and box on the panel (pic 6), run the wire (with the power socket fitting) towards the centre console and refit the panel.



Pic 4



Pic 5



Pic 6



## Step 4

Feed the wiring under the plastic between the centre console and the carpet moving it towards the centre of the car (pic 7 towards the seats) as far as is needed to reach the power socket (pic 8).

Turn the car on and test the system using the remote  
Button A will close the Varex and button B will open the Varex

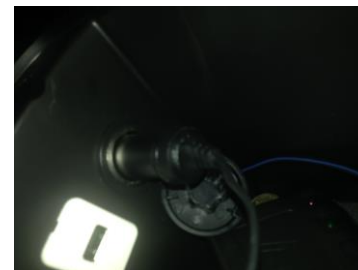
Now enjoy the volume controllability of your new Varex System

Note: **DO NOT** hard wire this system, **IT WILL** result in the control box failing (due to constant power supply) and could also damage the electronics in you vehicle due to incorrect installation.

This will **VOID** your **WARRANTY**



Pic 7



Pic 8